Thread Cutting Tap - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/5136-00-580-7365

### **Thread Pitch Diameters:**

+0.2278/+0.2283 inches

### **Thread Direction:**

**Right-hand** 

### Thread Length:

1.000 inches

### Shank Diameter:

0.255 inches

### Width Across Flats:

0.191 inches

#### **Overall Length:**

2.500 inches

### Flute Quantity:

4

### **Thread Structure:**

### Regular

Thread Forming Method:

Ground

### Starting Chamfer Type:

Taper

### Square End Length:

0.312 inches

### Material And Location:

Steel, high speed

### Style Designator:

Straight flute

## Thread Size And Series/type Designator:

0.250-28 unf

### **Specification Data:**

05047-asme b94.9 professional/industrial association standard

### Shelf Life:

N/a

# Unit Of Measure:

---

### Demilitarization:

No

# Fiig:

A13600