

View Online at <https://aerobasegroup.com/nsn/5136-00-618-4693>

**Thread Pitch Diameters:**

+0.2764/+0.2817 inches

**Thread Direction:**

Right-hand

**Thread Length:**

1.125 inches

**Shank Diameter:**

0.312 inches

**Width Across Flats:**

0.238 inches

**Overall Length:**

2.719 inches

**Flute Quantity:**

3

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

0.375 inches

**Material And Location:**

Steel, high speed

**Special Features:**

Hardness rockwell c 63 min, polished flutes

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

0.312-18 unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A13600