

View Online at <https://aerobasegroup.com/nsn/5136-00-640-6763>

Thread Pitch Diameters:

+0.2255/+0.2260 inches

Thread Direction:

Right-hand

Thread Length:

1.000 inches

Shank Diameter:

0.255 inches

Width Across Flats:

0.191 inches

Overall Length:

2.500 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

0.281 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.250-20 unc

Specification Or Standard:

1 type and a series and b style

Departure From Cited Designator:

As mod by thd pitch dia

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A13600