

View Online at <https://aerobasegroup.com/nsn/5136-00-671-2246>

**Thread Pitch Diameters:**

+0.2268/+0.2273 inches

**Thread Direction:**

Right-hand

**Thread Length:**

1.000 inches

**Shank Diameter:**

Between 0.2535 inches and 0.2550 inches

**Width Across Flats:**

Between 0.187 inches and 0.191 inches

**Overall Length:**

Between 2.469 inches and 2.531 inches

**Flute Quantity:**

2

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

Between 0.2500 inches and 0.3124 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Spiral pointed flute

**Thread Size And Series/type Designator:**

0.250-20 unc

**Specification Or Standard:**

2 type and a series and b style

**Departure From Cited Designator:**

As modified by pitch diameter and flute data

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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