

View Online at <https://aerobasegroup.com/nsn/5136-00-671-2249>

Thread Pitch Diameters:

+0.2328/+0.2333 inches

Thread Direction:

Right-hand

Thread Length:

Between 0.9375 inches and 1.0625 inches

Shank Diameter:

Between 0.2535 inches and 0.2550 inches

Width Across Flats:

Between 0.187 inches and 0.191 inches

Overall Length:

Between 2.4688 inches and 2.5312 inches

Flute Quantity:

2

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

Between 0.2500 inches and 0.3124 inches

Material And Location:

Steel, high speed

Style Designator:

Spiral pointed flute

Thread Size And Series/type Designator:

0.250-20 unc

Specification Or Standard:

2 type and a series and b style

Departure From Cited Designator:

As modified by pitch diameter and flute date

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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