

View Online at <https://aerobasegroup.com/nsn/5136-00-671-2249>

**Thread Pitch Diameters:**

+0.2328/+0.2333 inches

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.9375 inches and 1.0625 inches

**Shank Diameter:**

Between 0.2535 inches and 0.2550 inches

**Width Across Flats:**

Between 0.187 inches and 0.191 inches

**Overall Length:**

Between 2.4688 inches and 2.5312 inches

**Flute Quantity:**

2

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

Between 0.2500 inches and 0.3124 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Spiral pointed flute

**Thread Size And Series/type Designator:**

0.250-20 unc

**Specification Or Standard:**

2 type and a series and b style

**Departure From Cited Designator:**

As modified by pitch diameter and flute date

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A13600