## NSN 5136-00-671-2261

Thread Cutting Tap - Page 1 of 1



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| Thread Pitch Diameters:                                                                                                                                                                                                                                                                                             |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| +0.4014/+0.4019 inches                                                                                                                                                                                                                                                                                              |
| Thread Direction:                                                                                                                                                                                                                                                                                                   |
| Right-hand                                                                                                                                                                                                                                                                                                          |
| Thread Length:                                                                                                                                                                                                                                                                                                      |
| 1.438 inches                                                                                                                                                                                                                                                                                                        |
| Shank Diameter:                                                                                                                                                                                                                                                                                                     |
| 0.323 inches                                                                                                                                                                                                                                                                                                        |
| Width Across Flats:                                                                                                                                                                                                                                                                                                 |
| 0.242 inches                                                                                                                                                                                                                                                                                                        |
| Overall Length:                                                                                                                                                                                                                                                                                                     |
| 3.156 inches                                                                                                                                                                                                                                                                                                        |
| Flute Quantity:                                                                                                                                                                                                                                                                                                     |
| 4                                                                                                                                                                                                                                                                                                                   |
| Thread Structure:                                                                                                                                                                                                                                                                                                   |
| Regular                                                                                                                                                                                                                                                                                                             |
| Thread Forming Method:                                                                                                                                                                                                                                                                                              |
| Ground                                                                                                                                                                                                                                                                                                              |
| Starting Chamfer Type:                                                                                                                                                                                                                                                                                              |
| Plug                                                                                                                                                                                                                                                                                                                |
|                                                                                                                                                                                                                                                                                                                     |
| Square End Length:                                                                                                                                                                                                                                                                                                  |
| Square End Length:<br>0.406 inches                                                                                                                                                                                                                                                                                  |
| -                                                                                                                                                                                                                                                                                                                   |
| 0.406 inches                                                                                                                                                                                                                                                                                                        |
| 0.406 inches  Material And Location:                                                                                                                                                                                                                                                                                |
| 0.406 inches  Material And Location:  Steel, high speed                                                                                                                                                                                                                                                             |
| 0.406 inches  Material And Location:  Steel, high speed  Style Designator:                                                                                                                                                                                                                                          |
| 0.406 inches  Material And Location: Steel, high speed Style Designator: Straight flute                                                                                                                                                                                                                             |
| 0.406 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator:                                                                                                                                                                                     |
| 0.406 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.438-14 unc                                                                                                                                                                        |
| 0.406 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.438-14 unc Specification Or Standard:                                                                                                                                             |
| 0.406 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.438-14 unc Specification Or Standard: 1 type and a series and b style                                                                                                             |
| 0.406 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.438-14 unc Specification Or Standard: 1 type and a series and b style Departure From Cited Designator:                                                                            |
| 0.406 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.438-14 unc Specification Or Standard: 1 type and a series and b style Departure From Cited Designator: As mod by thd pitch dia                                                    |
| 0.406 inches  Material And Location: Steel, high speed Style Designator: Straight flute Thread Size And Series/type Designator: 0.438-14 unc Specification Or Standard: 1 type and a series and b style Departure From Cited Designator: As mod by thd pitch dia Shelf Life:                                        |
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