

View Online at <https://aerobasegroup.com/nsn/5136-00-684-3866>

**Thread Pitch Diameters:**

+0.4544/+0.4549 inches

**Thread Direction:**

Right-hand

**Width Across Flats:**

0.275 inches

**Overall Length:**

3.375 inches

**Flute Quantity:**

4

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Taper

**Material And Location:**

Steel, high speed

**Special Features:**

For tapping magnesium

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

0.500-13 unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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