

View Online at <https://aerobasegroup.com/nsn/5136-00-731-0004>

**Thread Pitch Diameters:**

+0.1082/+0.1210 inches

**Thread Direction:**

Right-hand

**Thread Length:**

0.625 inches

**Shank Diameter:**

Between 0.116 inches and 0.118 inches

**Overall Length:**

2.000 inches

**Flute Quantity:**

3

**Thread Structure:**

Regular

**Thread Forming Method:**

Cut

**Starting Chamfer Type:**

Plug

**Material And Location:**

Steel, qq-s-631, comp 1095-canceled

**Thread Size And Series/type Designator:**

0.117-42-1/2 uns

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A13600