

View Online at <https://aerobasegroup.com/nsn/5136-00-731-0004>

Thread Pitch Diameters:

+0.1082/+0.1210 inches

Thread Direction:

Right-hand

Thread Length:

0.625 inches

Shank Diameter:

Between 0.116 inches and 0.118 inches

Overall Length:

2.000 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Cut

Starting Chamfer Type:

Plug

Material And Location:

Steel, qq-s-631, comp 1095-canceled

Thread Size And Series/type Designator:

0.117-42-1/2 uns

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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