

View Online at <https://aerobasegroup.com/nsn/5136-00-865-2221>

Thread Pitch Diameters:

+1.1519/+1.1529 inches

Thread Direction:

Right-hand

Thread Length:

1.000 inches

Shank Diameter:

1.021 inches

Width Across Flats:

0.766 inches

Overall Length:

4.000 inches

Flute Quantity:

6

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Bottoming

Square End Length:

1.000 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

1.188-18 unef

Specification Or Standard:

1 type and d series and c style

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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