NSN 5136-00-884-3909

Thread Cutting Tap - Page 1 of 1



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| Thread Pitch Diameters: |
|--|
| +0.6851/+0.6856 inches |
| Thread Direction: |
| Right-hand |
| Thread Length: |
| Between 1.906 inches and 2.094 inches |
| Shank Diameter: |
| Between 0.588 inches and 0.590 inches |
| Width Across Flats: |
| Between 0.436 inches and 0.442 inches |
| Overall Length: |
| Between 4.219 inches and 4.281 inches |
| Flute Quantity: |
| 4 |
| Thread Structure: |
| Regular |
| Thread Forming Method: |
| Ground |
| Starting Chamfer Type: |
| Plug |
| Square End Length: |
| Between 0.656 inches and 0.719 inches |
| Material And Location: |
| Steel, high speed |
| Special Features: |
| Finishing tap for screw thread insert |
| Style Designator: |
| Straight flute |
| Thread Size And Series/type Designator: |
| 0.625-11 sti |
| Specification Data: |
| 81343-as59158 professional/industrial association standard |
| Specification Or Standard: |
| 1 type and 1 class |
| Shelf Life: |
| N/a |
| Unit Of Measure: |
| |
| Demilitarization: |
| No |
| Fiig: |

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