

View Online at <https://aerobasegroup.com/nsn/5136-00-889-5317>

**Thread Pitch Diameters:**

+0.4908/+0.4938 inches

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.000 inches and 1.124 inches

**Shank Diameter:**

Between 0.561 inches and 0.563 inches

**Width Across Flats:**

Between 0.415 inches and 0.421 inches

**Overall Length:**

Between 2.407 inches and 2.469 inches

**Flute Quantity:**

4

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

Between 0.407 inches and 0.469 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

0.250-18 nps

**Specification Data:**

05047-asme b94.9 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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