

View Online at <https://aerobasegroup.com/nsn/5136-00-889-5317>

Thread Pitch Diameters:

+0.4908/+0.4938 inches

Thread Direction:

Right-hand

Thread Length:

Between 1.000 inches and 1.124 inches

Shank Diameter:

Between 0.561 inches and 0.563 inches

Width Across Flats:

Between 0.415 inches and 0.421 inches

Overall Length:

Between 2.407 inches and 2.469 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

Between 0.407 inches and 0.469 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.250-18 nps

Specification Data:

05047-asme b94.9 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A13600