

View Online at <https://aerobasegroup.com/nsn/5136-00-889-5323>

**Thread Pitch Diameters:**

+1.9649/+1.9664 inches

**Thread Direction:**

Right-hand

**Thread Length:**

2.000 inches

**Shank Diameter:**

1.644 inches

**Width Across Flats:**

1.233 inches

**Overall Length:**

5.000 inches

**Flute Quantity:**

6 or 8

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

1.375 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

2.000-18 uns

**Specification Or Standard:**

1 type and c series and b style

**Departure From Cited Designator:**

As mod by thd pitch dia

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A13600