# NSN 5136-00-889-5341

Thread Cutting Tap - Page 1 of 1

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# **Thread Pitch Diameters:**

+0.9541/+0.9546 inches

## **Thread Direction:**

Left-hand

## Thread Length:

Between 2.405 inches and 2.595 inches

## Shank Diameter:

Between 0.798 inches and 0.800 inches

#### Width Across Flats:

Between 0.594 inches and 0.600 inches

## **Overall Length:**

Between 5.094 inches and 5.156 inches

## Flute Quantity:

4

## **Thread Structure:**

## Regular

**Thread Forming Method:** 

Ground

## Starting Chamfer Type:

Bottoming

## Square End Length:

Between 0.750 inches and 0.874 inches

## Material And Location:

Steel, high speed

## Style Designator:

Straight flute

## Thread Size And Series/type Designator:

1.000-14 uns

## **Specification Data:**

05047-asme b94.9 professional/industrial association standard

## Shelf Life:

N/a

# Unit Of Measure:

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## Demilitarization:

No

# Fiig:

A13600