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**Thread Direction:**

Right-hand

**Thread Length:**

Between 2.437 inches and 2.687 inches

**Shank Diameter:**

Between 2.247 inches and 2.250 inches

**Width Across Flats:**

Between 1.679 inches and 1.687 inches

**Overall Length:**

Between 5.438 inches and 5.562 inches

**Flute Quantity:**

8

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

Between 1.188 inches and 1.312 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

2.500-8 npt

**Specification Or Standard:**

1 type and 1 class

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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