

View Online at <https://aerobasegroup.com/nsn/5136-00-894-2170>

Thread Pitch Diameters:

+0.2231/+0.2236 inches

Thread Direction:

Right-hand

Thread Length:

1.000 inches

Shank Diameter:

0.255 inches

Width Across Flats:

0.191 inches

Overall Length:

2.500 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Taper

Square End Length:

0.281 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.250-24 uns

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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