

View Online at <https://aerobasegroup.com/nsn/5136-00-935-4535>

Thread Pitch Diameters:

+0.3196/+0.3201 inches

Thread Direction:

Right-hand

Thread Length:

Between 1.188 inches and 1.312 inches

Shank Diameter:

Between 0.380 inches and 0.381 inches

Width Across Flats:

Between 0.282 inches and 0.286 inches

Overall Length:

Between 2.906 inches and 2.968 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Bottoming

Square End Length:

Between 0.406 inches and 0.468 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.250-28 sti

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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