

View Online at <https://aerobasegroup.com/nsn/5136-00-966-5981>

Thread Pitch Diameters:

+0.3904/+0.3909 inches

Thread Direction:

Right-hand

Thread Length:

1.438 inches

Shank Diameter:

0.323 inches

Width Across Flats:

0.242 inches

Overall Length:

3.156 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

0.406 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.422-20 uns

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A13600