

View Online at <https://aerobasegroup.com/nsn/5136-00-966-5981>

**Thread Pitch Diameters:**

+0.3904/+0.3909 inches

**Thread Direction:**

Right-hand

**Thread Length:**

1.438 inches

**Shank Diameter:**

0.323 inches

**Width Across Flats:**

0.242 inches

**Overall Length:**

3.156 inches

**Flute Quantity:**

4

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

0.406 inches

**Material And Location:**

Steel, high speed

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

0.422-20 uns

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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