

View Online at <https://aerobasegroup.com/nsn/5136-00-972-0400>

Thread Pitch Diameters:

+0.5335/+0.5340 inches

Thread Direction:

Right-hand

Thread Length:

1.656 inches

Shank Diameter:

Between 0.428 inches and 0.429 inches

Width Across Flats:

Between 0.316 inches and 0.322 inches

Overall Length:

3.594 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Bottoming

Square End Length:

0.500 inches

Material And Location:

Steel, high speed

Special Features:

Finishing tap for screw thread insert

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.500-20 sti

Specification Data:

81343-as59158 professional/industrial association standard

Specification Or Standard:

1 type and 3 class

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A13600