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**Thread Pitch Diameters:**

+1.0822/+1.0832 inches

**Thread Direction:**

Right-hand

**Thread Length:**

2.560 inches

**Shank Diameter:**

0.766 inches

**Width Across Flats:**

5.750 inches

**Flute Quantity:**

4

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

1.000 inches

**Material And Location:**

Steel, high speed

**Special Features:**

Roughing tap for screw thread insert

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

1.000-8 sti

**Specification Or Standard:**

1 type and 2 class

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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