

View Online at <https://aerobasegroup.com/nsn/5136-00-987-9143>

Thread Pitch Diameters:

+1.0822/+1.0832 inches

Thread Direction:

Right-hand

Thread Length:

2.560 inches

Shank Diameter:

1.0210 inches

Width Across Flats:

0.766 inches

Overall Length:

5.750 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

1.000 inches

Material And Location:

Steel, high speed

Special Features:

Finishing tap for screw thread insert; for class 3b threads

Style Designator:

Straight flute

Thread Size And Series/type Designator:

1.000-8 sti

Specification Data:

81343-as59158 professional/industrial association standard

Specification Or Standard:

1 type and 1 class

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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