

View Online at <https://aerobasegroup.com/nsn/5136-01-037-7032>

**Thread Pitch Diameters:**

+0.0744/+0.0765 inches

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.516 inches and 0.609 inches

**Shank Diameter:**

Between 0.1395 inches and 0.1410 inches

**Width Across Flats:**

Between 0.106 inches and 0.110 inches

**Overall Length:**

Between 1.844 inches and 1.906 inches

**Flute Quantity:**

3

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Bottoming

**Square End Length:**

Between 0.156 inches and 0.219 inches

**Material And Location:**

Steel

**Special Features:**

Finishing tap for screw thread insert

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

0.086-56 sti

**Specification Or Standard:**

1 type and 3 class

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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