

View Online at <https://aerobasegroup.com/nsn/5136-01-038-2907>

**Thread Pitch Diameters:**

+0.2268/+0.2300 inches

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.062 inches and 1.188 inches

**Shank Diameter:**

Between 0.3165 inches and 0.3180 inches

**Width Across Flats:**

Between 0.234 inches and 0.238 inches

**Overall Length:**

Between 2.688 inches and 2.750 inches

**Flute Quantity:**

4

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Square End Length:**

Between 0.344 inches and 0.406 inches

**Material And Location:**

Steel

**Special Features:**

Finishing tap for screw thread insert

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

0.250-28 sti

**Specification Data:**

81343-as59158 professional/industrial association standard

**Specification Or Standard:**

1 type and 1 class

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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