NSN 5136-01-038-2907

Thread Cutting Tap - Page 1 of 1



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| Thread Pitch Diameters: |
|--|
| +0.2268/+0.2300 inches |
| Thread Direction: |
| Right-hand |
| Thread Length: |
| Between 1.062 inches and 1.188 inches |
| Shank Diameter: |
| Between 0.3165 inches and 0.3180 inches |
| Width Across Flats: |
| Between 0.234 inches and 0.238 inches |
| Overall Length: |
| Between 2.688 inches and 2.750 inches |
| Flute Quantity: |
| 4 |
| Thread Structure: |
| Regular |
| Thread Forming Method: |
| Ground |
| Starting Chamfer Type: |
| Plug |
| Square End Length: |
| Between 0.344 inches and 0.406 inches |
| Material And Location: |
| Steel |
| Special Features: |
| Finishing tap for screw thread insert |
| Style Designator: |
| Straight flute |
| Thread Size And Series/type Designator: |
| 0.250-28 sti |
| Specification Data: |
| 81343-as59158 professional/industrial association standard |
| Specification Or Standard: |
| 1 type and 1 class |
| Shelf Life: |
| N/a |
| Unit Of Measure: |
| |
| Demilitarization: |
| No |
| Fiig: |

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