

View Online at <https://aerobasegroup.com/nsn/5136-01-038-2908>

Thread Pitch Diameters:

+0.0744/+0.0765 inches

Thread Direction:

Right-hand

Thread Length:

Between 0.516 inches and 0.609 inches

Shank Diameter:

Between 0.1395 inches and 0.1410 inches

Width Across Flats:

Between 0.106 inches and 0.110 inches

Overall Length:

Between 1.844 inches and 1.906 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

Between 0.156 inches and 0.219 inches

Material And Location:

Steel

Special Features:

Finishing tap for screw thread insert

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.086-56 sti

Specification Data:

81343-as59158 professional/industrial association standard

Specification Or Standard:

1 type and 1 class

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A13600