

View Online at <https://aerobasegroup.com/nsn/5136-01-038-2912>

Thread Pitch Diameters:

+0.1543/+0.1548 inches

Thread Direction:

Right-hand

Thread Length:

Between 0.703 inches and 0.797 inches

Shank Diameter:

Between 0.1665 inches and 0.1680 inches

Width Across Flats:

Between 0.127 inches and 0.131 inches

Overall Length:

Between 2.094 inches and 2.156 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

Between 0.219 inches and 0.281 inches

Material And Location:

Steel

Special Features:

Finishing tap for screw thread insert

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.138-40 sti

Specification Data:

81343-as59158 professional/industrial association standard

Specification Or Standard:

1 type and 1 class

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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