

View Online at <https://aerobasegroup.com/nsn/5136-01-046-8861>

Thread Pitch Diameters:

+0.2185/+0.2190 inches

Thread Direction:

Right-hand

Thread Length:

1.000 inches

Shank Diameter:

0.255 inches

Width Across Flats:

0.191 inches

Overall Length:

2.500 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

0.312 inches

Material And Location:

Steel, high speed

Special Features:

52 degree flute helix angle

Style Designator:

Spiral flute

Thread Size And Series/type Designator:

0.250-20 unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A13600