

View Online at <https://aerobasegroup.com/nsn/5136-01-057-3573>

Thread Pitch Diameters:

+0.1593/+0.1598 inches

Thread Direction:

Right-hand

Thread Length:

Between 0.828 inches and 0.922 inches

Shank Diameter:

Between 0.1925 inches and 0.1940 inches

Width Across Flats:

Between 0.148 inches and 0.152 inches

Overall Length:

Between 2.344 inches and 2.406 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Bottoming

Square End Length:

Between 0.219 inches and 0.281 inches

Material And Location:

Steel, high speed

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.138-32 unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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