

View Online at <https://aerobasegroup.com/nsn/5136-01-085-0128>

Thread Pitch Diameters:

+0.2509/+0.2530 inches

Thread Direction:

Right-hand

Thread Length:

Between 0.938 inches and 1.016 inches

Shank Diameter:

Between 0.2535 inches and 0.2550 inches

Width Across Flats:

Between 0.187 inches and 0.191 inches

Overall Length:

Between 2.469 inches and 2.531 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Ground

Starting Chamfer Type:

Plug

Square End Length:

Between 0.281 inches and 0.343 inches

Material And Location:

Steel, high speed

Style Designator:

Spiral flute

Thread Size And Series/type Designator:

0.190-32 unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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