

View Online at <https://aerobasegroup.com/nsn/5136-01-322-5532>

Thread Pitch Diameters:

+0.2103/+0.2123 inches

Thread Direction:

Right-hand

Thread Length:

1.000 inches

Shank Diameter:

0.255 inches

Width Across Flats:

0.191 inches

Overall Length:

2.500 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Cut

Square End Length:

0.312 inches

Material And Location:

Steel, high speed

Special Features:

Roughing tap for aluminium and steel; class 2b and 3b inserts

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.190-32 unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A13600