

View Online at <https://aerobasegroup.com/nsn/5136-01-322-5535>

Thread Pitch Diameters:

+0.5986/+0.6020 inches

Thread Direction:

Right-hand

Thread Length:

1.812 inches

Shank Diameter:

0.480 inches

Width Across Flats:

0.360 inches

Overall Length:

3.812 inches

Flute Quantity:

4

Thread Structure:

Regular

Thread Forming Method:

Cut

Starting Chamfer Type:

Bottoming

Square End Length:

0.562 inches

Material And Location:

Steel, high speed

Special Features:

Use with aluminium and occasionally steel; cl 2b and 3b inserts

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.563-18 sti

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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