

View Online at <https://aerobasegroup.com/nsn/5136-01-323-8194>

Thread Pitch Diameters:

+0.1843/+0.1862 inches

Thread Direction:

Right-hand

Thread Length:

0.938 inches

Shank Diameter:

0.220 inches

Width Across Flats:

0.281 inches

Overall Length:

2.375 inches

Flute Quantity:

3

Thread Structure:

Regular

Thread Forming Method:

Cut

Starting Chamfer Type:

Bottoming

Square End Length:

0.165 inches

Material And Location:

Steel, high speed

Special Features:

Finishing tap for screw thread insert

Style Designator:

Straight flute

Thread Size And Series/type Designator:

0.164-32 sti

Specification Or Standard:

1 type and 3 class

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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