

View Online at <https://aerobasegroup.com/nsn/5136-01-323-8194>

**Thread Pitch Diameters:**

+0.1843/+0.1862 inches

**Thread Direction:**

Right-hand

**Thread Length:**

0.938 inches

**Shank Diameter:**

0.220 inches

**Width Across Flats:**

0.281 inches

**Overall Length:**

2.375 inches

**Flute Quantity:**

3

**Thread Structure:**

Regular

**Thread Forming Method:**

Cut

**Starting Chamfer Type:**

Bottoming

**Square End Length:**

0.165 inches

**Material And Location:**

Steel, high speed

**Special Features:**

Finishing tap for screw thread insert

**Style Designator:**

Straight flute

**Thread Size And Series/type Designator:**

0.164-32 sti

**Specification Or Standard:**

1 type and 3 class

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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