# NSN 5136-01-337-8981

Thread Cutting Tap - Page 1 of 1



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#### **Thread Pitch Diameters:**

+0.2273/+0.2288 inches

#### **Thread Direction:**

**Right-hand** 

### Thread Length:

1.000 inches

#### Shank Diameter:

0.255 inches

#### Width Across Flats:

0.191 inches

#### **Overall Length:**

2.500 inches

#### Flute Quantity:

3

#### **Thread Structure:**

## Regular

Thread Forming Method:

Cut

#### Starting Chamfer Type:

Plug

#### Square End Length:

0.312 inches

#### Material And Location:

Steel, high speed

#### Style Designator:

Spiral flute

#### Thread Size And Series/type Designator:

0.250-28 unf

#### Shelf Life:

N/a

#### Unit Of Measure:

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#### Demilitarization:

No

#### Fiig:

A13600