

View Online at <https://aerobasegroup.com/nsn/5136-01-363-2813>

**Flute Quantity:**

4

**Thread Structure:**

Regular

**Thread Forming Method:**

Ground

**Starting Chamfer Type:**

Plug

**Material And Location:**

Steel, high speed

**Special Features:**

50 degree approx.; pitch diam. Limited h3; design for softer materials as zinc, copper, aluminum

**Style Designator:**

Spiral flute

**Thread Size And Series/type Designator:**

0.625-18 unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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