## NSN 5220-00-647-3699

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## **General Description:**

C/obolt and roller assembly, p/n c.77 90186; cartridge seat; finish 5.3.1.2 or 5.3.2.2; rear of both lugs and cartridge seat to be free of phosphate coating; bolts that require machining, should have a correct helix dim of 0.100and be oversize on 0.515 and 0.615 dimension **Shelf Life:** 

N/a

**Unit Of Measure:** 

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Demilitarization:

Yes - demil/mli