## NSN 5220-01-091-2137

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End A	Applicat	tion:
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Tf-33 engine

## **Special Features:**

Gage, broaching; gage assembly w/a handle and box, gage is for first stage-0.030 in. Oversize; gage assembly matl brazed construction black oxide per ams 2485 after brazing and finish machining, item 1-1 and item 1-2 matl aisi-m-2- hdn rc c 59-63; no braze matl permitted below center of line of roll, 0.781 in. Porm 0.0002 in. Dia. Roll, 0.750 in. Long, 1.000 in. High; handle matl steel aisi 1018, 4.00 in. High, 0.31 in. Dia, 0.030 porm 0.010 by 45 degrees chamfer both ends, 0.125-40 thread, 0.005 in. Minus 0.000 plus 0.005 in. Undercut on thread minor dia.; box matl plastic, mfr 03663 p/n mp-340-h2-rc1

## Shelf Life:

N/a

**Unit Of Measure:** 

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Demilitarization:

No

Fiig:

T303-b