

View Online at <https://aerobasegroup.com/nsn/5220-01-328-5043>

**End Application:**

F100-pw-100/200/220

**Special Features:**

Gage, shimming, rack guide; during assembly of a convergent exhaust nozzle control, a shim must be installed on the gear rack guide assembly; a gage must be used to accurately determine shim; because of the location and design of the guide assembly, a special gage is reqrd; dim. 3 in. Wide by 8 in. Long by 4 in. High; weight 2 lbs; insert guide portion of the gauge into the actuator assembly and engage rack guide assembly; w/blocks positionid against the actuator assembly. Measure the distance from rack guide assembly, to the actuator body. Use shaft to install/remove shims; the base is composed of an altered digi-matic depth micrometer w/two machined steel blocks. The shaft and guide are composed of machined steel

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T303-b