

View Online at <https://aerobasegroup.com/nsn/5220-01-647-6932>

Design Type:

Double end

Gage Type:

Combination go not go

Air Groove Feature:

Not included

Product Name:

(r) crimping tool, terminal, hand, acuated, wire termination, in-service inspection gage for as22520/5, /37, /38, and /44 crimp tools

Special Features:

Mark left end "go", color green; mark right end "no-go", color red; handle to be marked "do not crimp gage"; handle middle to be marked with mfg's name and part number; handle bottom to be marked with sae part number of m22520/39-03; gage pin matl is alloy tool steel per astm a681, a295 or equiv with rockwell hardness c55-64, chrome pltd per ams-qq-c-320 cl 1, ty ii or cl 2 or equiv thickness; gage handle matl is alum alloy per astm b211 and alum alloy bar, rod and wire, anodized iaw mil-a-8625 or equiv; go end is 1.00 inch long, has three stepped diameters, first step diameter is 0.0720, second step diameter is 0.0940, third step diameter is 0.1000; no-go end is 1.00 inch long, has three stepped diameters, first step diameter is 0.0760, second step diameter is 0.0980, thrid step diameter is 0.1040

Length:

4.38 inches

Specification Data:

81343-as22520/39 national std/spec

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T303-b