

View Online at <https://aerobasegroup.com/nsn/5305-00-003-3862>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.312 inches

Fastener Length:

2.003 inches

Head Style:

Flat chamfer

Head Diameter:

0.625 inches

Head Height:

0.100 inches

Shoulder Diameter:

0.343 inches first shoulder and 0.344 inches first shoulder

Shoulder Length:

1.691 inches first shoulder

Shank Unthreaded Hole Diameter:

0.072 inches first hole and 0.077 inches first hole

Internal Drive Style:

Slot

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

46.0 rockwell c and 49.0 rockwell c

Criticality Code Justification:

Aatn

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.100 inches first hole

Shoulder Shape:

Round first shoulder

Material:

Steel

Material Specification:

G-1010 fscm 26512 mfr ref single material response

Surface Treatment:

Cadmium head

Surface Treatment Specification:

Qq-c-320 federal specification single treatment response grip

Test Data Document:

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-c-8837 spec.