

View Online at <https://aerobasegroup.com/nsn/5305-00-003-5398>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.438 inches

Fastener Length:

2.438 inches

Head Style:

Flat chamfer

Head Diameter:

0.438 inches

Head Height:

0.105 inches

Shoulder Diameter:

0.247 inches first shoulder and 0.248 inches first shoulder

Shoulder Length:

2.000 inches first shoulder

Shank Unthreaded Hole Diameter:

0.077 inches first hole and 0.082 inches first hole

Internal Drive Style:

Slot

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

220000 pounds per square inch

Hardness Rating:

46.0 rockwell c and 49.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.250 inches first hole

Shoulder Shape:

Round first shoulder

Product Name:

Navy special project

Material:

Steel comp d6ac

Surface Treatment:

Cadmium and chromate

Test Data Document:

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0