

View Online at <https://aerobasegroup.com/nsn/5305-00-004-5113>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.459 inches and 0.526 inches

**Fastener Length:**

Between 1.594 inches and 1.641 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.451 inches and 0.507 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.115 inches and 1.135 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Countersink Angle:**

Between 99.5 degrees and 100.5 degrees

**Surface Finish:**

32.0 microinches grip

**Material:**

Steel comp e4340 or steel comp 4340 or steel comp 8740 or steel comp 6150

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0