

View Online at <https://aerobasegroup.com/nsn/5305-00-006-0510>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

1.188 inches

Fastener Length:

1.188 inches

Head Style:

Headless (setscrew)

Point Style:

Flat

Internal Drive Style:

Slot

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

38.0 rockwell c and 45.0 rockwell c

Special Features:

Keyway along the longitudinal axis 1.188 in. Lg, 0.062 in. Min, 0.067 in. Maximum w, 0.049 in. Min, 0.054 in. Maximum deep

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Test Data Document:

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0