

View Online at <https://aerobasegroup.com/nsn/5305-00-006-0510>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.188 inches

**Fastener Length:**

1.188 inches

**Head Style:**

Headless (setscrew)

**Point Style:**

Flat

**Internal Drive Style:**

Slot

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

38.0 rockwell c and 45.0 rockwell c

**Special Features:**

Keyway along the longitudinal axis 1.188 in. Lg, 0.062 in. Min, 0.067 in. Maximum w, 0.049 in. Min, 0.054 in. Maximum deep

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Test Data Document:**

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0