

View Online at <https://aerobasegroup.com/nsn/5305-00-013-3645>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.969 inches and 1.000 inches

**Fastener Length:**

Between 0.969 inches and 1.000 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.340 inches and 0.385 inches

**Internal Drive Style:**

Slot

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

60000 pounds per square inch

**Countersink Angle:**

Between 80.0 degrees and 82.0 degrees

**Screw Material:**

Steel

**Screw Material Specification:**

Qq-s-634 federal specification single material response or qq-s-637 federal specification single material response or 66 federal standard single material response or aisi 1020 through 1022 assn standard single material response

**Screw Surface Treatment:**

Cadmium and chromate or zinc and chromate

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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