

View Online at <https://aerobasegroup.com/nsn/5305-00-018-9586>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.809 inches

**Fastener Length:**

1.000 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.600 inches and 0.635 inches

**Internal Drive Style:**

Slot

**Thread Diameter:**

0.312 inches

**Thready Qty Per Inch (tpi):**

24

**Countersink Angle:**

Between 80.0 degrees and 82.0 degrees

**Screw Material:**

Steel comp 1010 or steel comp 1011 or steel comp 1015 or steel comp 1016 or steel comp 1018 or steel comp 1019 or steel comp 1020

**Screw Material Specification:**

Qq-s-633 federal specification all material responses

**Screw Surface Treatment:**

Phosphate

**Thread Series Designator:**

Unf

**Specification Or Standard:**

I type and 2s style

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A500d0