

View Online at <https://aerobasegroup.com/nsn/5305-00-074-8951>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.109 inches and 0.141 inches

Fastener Length:

0.188 inches

Head Style:

Headless (setscrew)

Point Style:

Cup

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.126 inches and 0.128 inches

Thready Qty Per Inch (tpi):

28

Criticality Code Justification:

Feat

Special Features:

0.00002 in. Min 0.00005 in. Maximum plating thickness and do not apply intermediate coating before plating see par 3.3.5 specification qq-c-320 and 125 microinch finish and specified tolerance applies to maximum metla conditions and additional tolerance on tir permitted equal to sum of tolerances actually used in machining of both related diameters

Material:

Copper alloy 268

Material Specification:

Qq-b-626 federal specification single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Qq-c-320, type 2, class 1 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0