

View Online at <https://aerobasegroup.com/nsn/5305-00-086-7865>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.276 inches

**Fastener Length:**

Between 0.699 inches and 0.729 inches

**Head Style:**

Pan

**Head Diameter:**

Between 0.238 inches and 0.270 inches

**Head Height:**

Between 0.087 inches and 0.097 inches

**Internal Drive Style:**

Torque set

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

140000 pounds per square inch

**Hardness Rating:**

Between 36.0 rockwell c and 40.0 rockwell c

**Product Name:**

Navy special project

**Screw Material:**

Iron alloy 660

**Screw Material Specification:**

Ams 5732 assn standard single material response

**Screw Surface Treatment:**

Passivate

**Screw Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unc

**Specification Data:**

80205-nas1631 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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