

View Online at <https://aerobasegroup.com/nsn/5305-00-112-1247>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.264 inches and 0.347 inches

Fastener Length:

Between 0.712 inches and 0.775 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.496 inches and 0.510 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.428 inches and 0.448 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Countersink Angle:

100.0 degrees

Surface Finish:

32.0 microinches grip

Special Features:

Aluminum grommet 0.012 in. Thk on bearing surface of head

Material:

Steel comp e4340 or steel comp 8740 or steel comp 6150 or steel comp 4140

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-5626 military specification 4th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.